

Installation Instructions Addendum

TO CONFIGURE UNIT FOR HORIZONTAL LEFT INSTALLATIONS:

- 1) Remove the coil access door.
- 2) Unscrew the line-set tube close-off plate from the front left cabinet rail. Slide the coil drain pan assembly out of the unit.
- 3) Insert the female garden hose fittings located in the parts bag, into the unused holes in the drain pan.
- 4) Install the garden hose fittings in the drain pan as shown in Figure 1, 2 and 4. Tighten the nuts until they are finger tight and then add 1/4 turn. **Do Not Overtighten.**
- 5) Insert the plug, located in the parts bag, into the open and unused drain hole in the drain pan at the bottom of the unit to block bypass air.
- 6) Slide the coil assembly back into the air handler and screw on the line-set tube close-off plate.
- 7) Replace the door.

TO CONFIGURE UNIT FOR HORIZONTAL RIGHT INSTALLATIONS

- 1) Remove the coil access door.
- 2) Remove the coil and horizontal drain pan assembly. Unscrew the line-set tube close-off plate from the front left cabinet rail. Slide the coil and drain pan assembly out of the unit.
- 3) Remove the support rod from the horizontal drain pan. Remove the horizontal drain pan from the assembly.

- 4) The coil will have two sets of 1/4" knockouts used for either horizontal left or horizontal right. Remove the knockouts that are on the side of the coil in which the horizontal drain pan will be on. (See Figure 3.)
- 5) Replace the plastic plugs from the drainpan assembly with the female garden hose couplings supplied in the parts bag. Insert the plug assemblies into the two unused holes in the drainpan. Be sure the plugs and couplings are installed in the horizontal drainpan as shown in the Figure 1, 2 & 4. Tighten the nuts finger tight and then add 1/4" turn. **Do Not Overtighten.**
- 6) Place the horizontal drain pan on the opposite side of the coil.
- 7) Rotate the support rod over the top and to the right side of the coil. The coil support rod must be detached to do this. Reattach afterwards keeping the rod ends inserted into the same respective holes.
- 8) Take out the 1/2" insulation sheet from the left side of the unit.
- 9) Replace the sheet on the right side just as it was on the left side.
- 10) Insert the plug, located in the parts bag, into the open and unused drain hole in the drain pan at the bottom of the unit to block bypass air.
- 11) Slide the coil and the horizontal drain pan assembly back into the unit. Reattach the tube close off plate.
- 12) Remove the corresponding drain line knockout from the coil access door to allow the fittings to stick out through the door.
- 13) Replace the door.

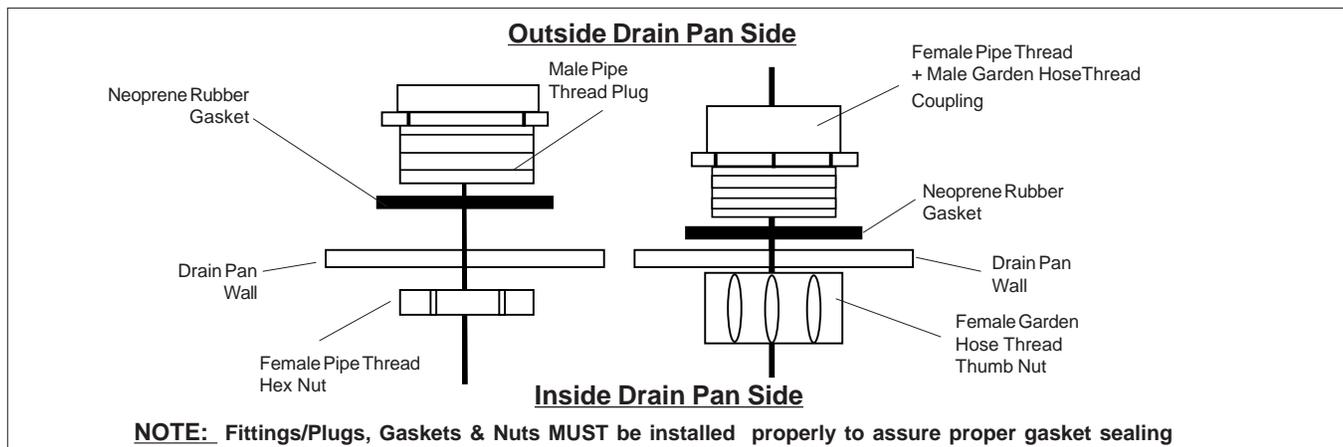


Figure 1. Fitting/Plug, Gasket, Locknut Configuration

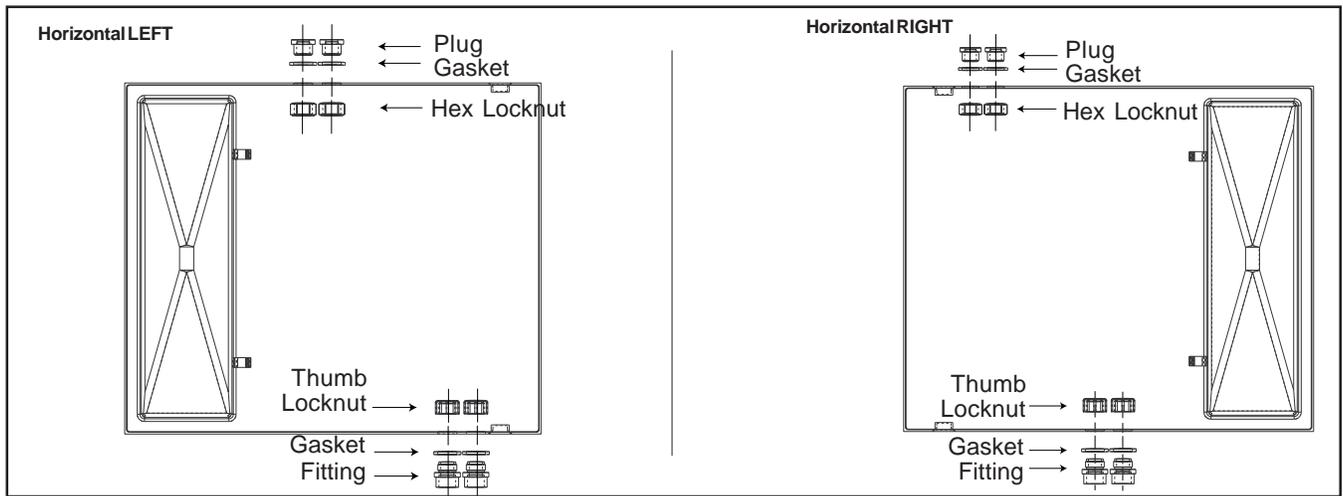


Figure 2

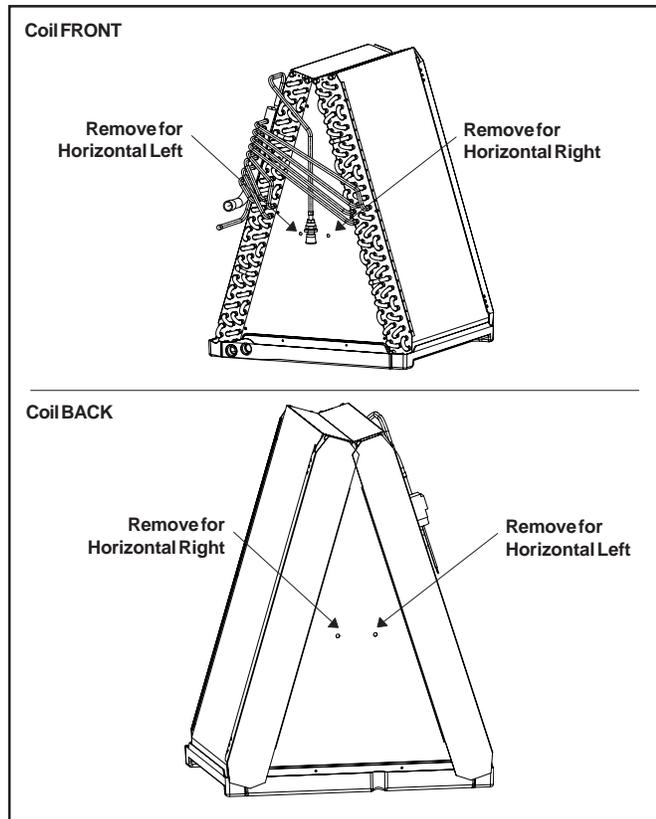


Figure 3

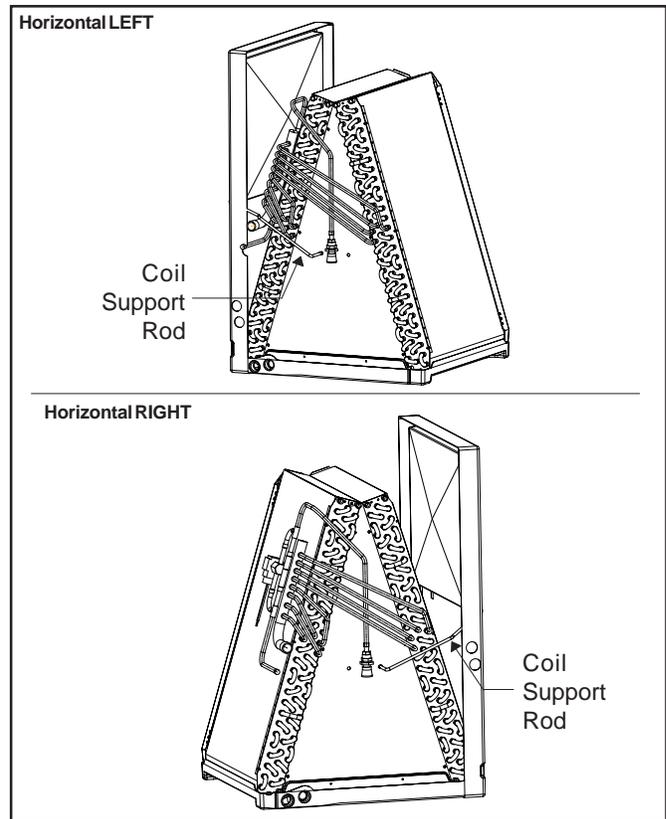


Figure 4

